

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property  
Organization  
International Bureau



(43) International Publication Date  
11 August 2005 (11.08.2005)

PCT

(10) International Publication Number  
**WO 2005/072530 A1**

(51) International Patent Classification<sup>7</sup>: **A01N 43/58**,  
43/60, A61K 31/495, 31/50, C07D 487/00, 491/00,  
495/00, 497/00

(74) Common Representative: **MERCK & CO., INC.**; 126  
East Lincoln Avenue, Rahway, NJ 07065-0907 (US).

(21) International Application Number:  
PCT/US2005/000951

(22) International Filing Date: 12 January 2005 (12.01.2005)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:  
60/537,073 16 January 2004 (16.01.2004) US

(71) Applicant (*for all designated States except US*): **MERCK  
& CO., INC.** [US/US]; 126 East Lincoln Avenue, Rahway,  
NJ 07065-0907 (US).

(72) Inventors; and

(75) Inventors/Applicants (*for US only*): **FERLITA, Russell,  
R.** [US/US]; 126 East Lincoln Avenue, Rahway, NJ 07065-  
0907 (US). **HANSEN, Karl** [US/US]; 126 East Lincoln  
Avenue, Rahway, NJ 07065-0907 (US). **VYDRA, Vicky,  
K.** [US/US]; 126 East Lincoln Avenue, Rahway, NJ 07065-  
0907 (US). **WANG, Yaling** [CN/US]; 126 East Lincoln  
Avenue, Rahway, NJ 07065-0907 (US). **LINDEMANN,  
Christopher, M.** [US/US]; 126 East Lincoln Avenue, Rah-  
way, NJ 07065-0907 (US).

(81) Designated States (*unless otherwise indicated, for every  
kind of national protection available*): AE, AG, AL, AM,  
AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN,  
CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI,  
GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE,  
KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD,  
MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG,  
PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM,  
TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM,  
ZW.

(84) Designated States (*unless otherwise indicated, for every  
kind of regional protection available*): ARIPO (BW, GH,  
GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM,  
ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM),  
European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI,  
FR, GB, GR, HU, IE, IS, IT, LT, LU, MC, NL, PL, PT, RO,  
SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN,  
GQ, GW, ML, MR, NE, SN, TD, TG).

**Published:**

- *with international search report*
- *before the expiration of the time limit for amending the  
claims and to be republished in the event of receipt of  
amendments*

*For two-letter codes and other abbreviations, refer to the "Guid-  
ance Notes on Codes and Abbreviations" appearing at the begin-  
ning of each regular issue of the PCT Gazette.*

(54) Title: NOVEL CRYSTALLINE SALTS OF A DIPEPTIDYL PEPTIDASE-IV INHIBITOR

(57) Abstract: Novel crystalline salts of (2R)-4-oxo-4-[3-(trifluoromethyl)-5,6-dihydro[1,2,4]triazolo[4,3-a]pyrazin-7(8H)-yl]-1-(2,4,5-trifluorophenyl)butan-2-yl amine are potent inhibitors of dipeptidyl peptidase-IV and are useful for the treatment of non-insulin dependent (Type 2) diabetes mellitus. The invention also relates to pharmaceutical compositions containing these novel salts, processes to prepare these salts and their pharmaceutical compositions as well as uses thereof for the treatment of Type 2 diabetes.

WO 2005/072530 A1